

Thank you for your purchase of a Greene Brothers Designs product.

Greene Brothers Designs Highly recommends using a Qualified Mechanic for the install of your new Front Axle Kit / Rear Axle Kit.

Remove front / rear stock axle as per manufacture instructions.

Start with the big end (or either end of the rear) of GBD AXLE install a bolt and washer a little more than hand tight with no loctite.

Apply anti seize or grease to the bearing surface of the axle.

Push axle through wheel.

Tighten pinch bolts on the fork leg a little more than hand tight.

Apply Blue Loctite to the other bolt for the pull side fork leg.

Install bolt and washer to the axle and tighten to 20FTlbs.

Go back to the pinch bolt side and remove bolt and apply blue Loctite to the bolts threads. Reinstall and torque to 20FTlbs.

Tighten pinch bolts to manufacture specs.

Go back to the pull side and Torque to 45FTlbs.

Go back to the pinch bolt side and Torque to 45FTlbs.

After 50 to 100 miles recheck torque and also at 500 and 1000 miles.

Do not over torque bolts.

Not following instructions could lead to failure and loss of hardware!